

Date: Monday, 10/11/2008 3:34:50 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STUD
Job Number : 43290	
Estimate Number : 11859	
P.O. Number :	Part Number : D2374
This Issue : 10/11/2008 S.O. No. :	Drawing Number : D2374 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 39041	Material :
Written By :	Due Date : 28/11/2008 Qty: 20 Um: Each
Checked & Approved By : <u>JLD 08.11.11</u>	
Comment : Est. D 03.04.04 Reformat; Made on Cobra KJ/RF Est Rev:E Now on Doosan Lathe 08-05-05 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELNR1000	Delrin Round Bar 1"
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Comment: Qty.: 0.1335 f(s)/Unit Total : 2.6691 f(s)
 Delrin Round Bar 1"
 Material: Black Acetal (Delrin) 1.00" Ø Rod (M-DELIN-R1.000)
 Batch: 1108757

08/12/23

2.0	DOOSAN LATHE	DOOSAN LATHE
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**Comment:** Doosan Lathe1- Turn as per Folio FA156 Rev: N/A & Dwg D2374 Rev: A2- Mill as per Folio FA156 Rev: N/A & Dwg D2374 Rev: A

3-Deburr per dwg D2374

08/12/23

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

08/12/23

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

08/12/28

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: STUD

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Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 30

SS 08/12/30

6.0

QC21

FINAL INSPECTION/W/O RELEASE



30

Comment: FINAL INSPECTION/W/O RELEASE

AD 09/01/05
MVF 08-12-30

Job Completion



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

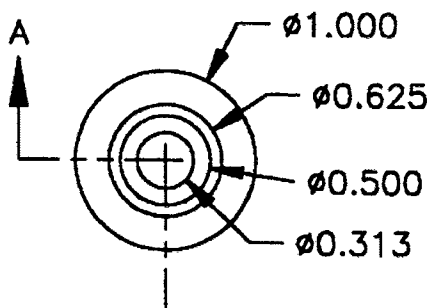
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

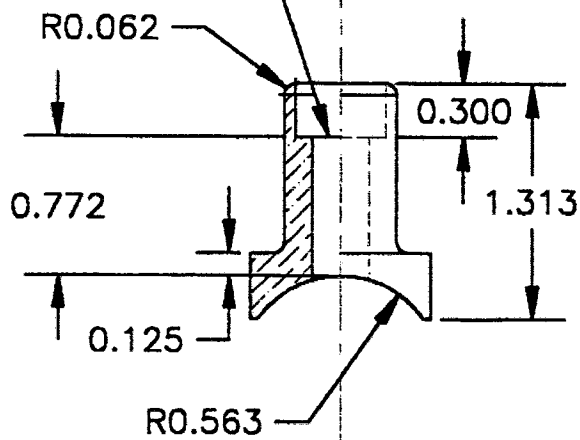
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. A
CHECKED Bw	APPROVED 	D2374	SHEET 1 OF 1
DATE	TITLE	SCALE	
95:02:24	STUD	1:1	



COUNTER BORE
 $\phi 0.500$ X 0.300 DEEP
 $\phi 0.313$ THROUGH



SECTION A

MATERIAL: DELRIN BLACK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43290

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries